Work Ord Thursday, July				Page 1								
Item ID: Revision ID: Item Name:	D3575-1 Cargo Floor	Protector		Accept	*N900	040	100) *	Setup	Start Stop	171	S1*
Start Date: Required Date	5/15/14	Start Qty: 3.00 Req'd Qty: 3.00	*3*		Cust Item l Customer:	ID:				-	^IVI	S2*
Reference: Approvals:	Process Pl	an:	Date: \(\(- 7 - 1 \)	Tooling: _ SPC (Y/N):	The second secon	ate:		1	Run	Start Stop		R1* R2*
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Re	vision Nbr					****					
D3575	Re	v A										
*105 *105* Purchasing Purchasing		Memo ISSUE PO:	24985	0.00				CX) _/	4/0	7/ Ø 4	3
		TO TPI CUT AS PE	R DWG: D3575 REV A									
115 *115 Packaging		Receive & Inspect for Da	nmage & Mat'l Certs	0.00				31		\$	214	-8-B

Memo

Packaging

DQA:	.: Date:								_				*	DART
QA Closed:			Date:			WORK ORDER NON-	-CC	ONFO	RMANCE / U		Vork Order up	ndate only	7	AEROSPACE
QA Closed.			Date.				-			v	voik Order ap	date only		
Work Orde	er:					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS		
	-				_	Rework	1		Skid-tube	Crosstube	7	Water Jet	7 6	Engineering
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	-					Use-as-is			noforming	Finishing	_	re/Packaging		Other
NCR N	۱o.					Suspected Unapproved]		Large Fab	Composite		Supplier		
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Root					Desci	ription of work order update	ı	Initial		ction	Sign &			
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Desc	cription	Date	Verification	+	QC Inspector
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Doc/Data	-													
Equip/Tooling														
Handling/Pre	\dashv													
Material	Н						ŀ							
Operator	-													
Offset/Setup Process	Н		1				1						1.	:
Supplier											i			
Training	Н													•
Transport	Н				!							1		
Unapproved	П				ŕ									
	· I		<u> </u>				FA	ULT CA	TEGORY					
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		Bending				Bend		Folio/F	Program		Outside Dim	ensions	Pr	essure/Forced
		Centre No	ot Concei	ntric		BOM/Route		Grain			Over/Under	tolerance	_ Se	et-up
		Cracks				Broken/Damage/Defect		Hardwa	are	L	Part Incorre	cí L	—	emperature/Cure 🔍
		Crimp/Kir	nk/Ripple	/Wave		Burrs		Inspect	ion Incomplete/U	Jnqualified	Part Lost/M		_	'eld
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l	\vdash	Heat Trea				Cut Too Short		Mislab		L	Power Loss/	'Surge		ther
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	<u> </u>	Turning S	•		- }-	Finish	1	-	Calibration					
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Work Ord Thursday, July				*11		Page 2					
Item ID: Revision ID:	D3575-1			Accept	*N900	040	100)*	Setup Sta	17	IS1*
Item Name: Start Date: Required Date Reference:	Cargo Floor 5/15/14 :: 5/15/14	Start Qty: 3.00 Req'd Qty: 3.00		*3*	Cust Item :	ID:			Sto	[™] *V	IS2*
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):		ate:		I	Run Sta Sto	ر الا	R1* R2*
Sequence ID/ Work Center I 125 *1 25* QC Quality Control	D	Operation Description QC6- Inspect dimensions Memo	to drawing	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number OAS 9 9-89	Insp. Stamp DAS 38 9-89 /4-8-20
130 *120* Small Fab Small Fab 140 *120* QC Quality Control		Small Fab Memo Deburr if neo QC5- Inspect part comple Memo	·	0.00 DA 38 9-8 0.00 0.00	3 DAS						

DQA:		_ Date:										DART
DA Classide		Data			WORK ORDER NON-	-CC	ONFO	RMANCE / UP		ork Order up	udate only	AEROSPACE
QA Closed:		Date:								ork Order up	date only	
Work Orde	er:				DISPOSITION			•	AGAINST DE	PARTMENT	PROCESS	
					Rework	il		Skid-tube	Crosstube]	Water Jet	Engineering
Part N	lo.				Scrap			Machining	Small Fab	Pro	d. Eng. Coor.	Quality
					Use-as-is			noforming	Finishing	Rec/Stor	e/Packaging	Other
NCR N	lo	· · · · · · · · · · · · · · · · · · ·			Suspected Unapproved			Large Fab	Composite]	Supplier	
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Cause	Date	Step	Qty	Desc	or non-conformance	l	ief Eng			Date	Verification	QC Inspector
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,	Cracks				Broken/Damage/Defect		Hardwa			Part Incorred	<u> </u>	Temperature/Cure
	Crimp/K	ink/Ripple	e/Wave		Burrs	_	1 '	ion Incomplete/Un	·	Part Lost/Mi	ssing	Weld
	Cuffs				Contamination			tions Incomplete/U	nclear	Part Moved	<u> </u>	Wrong Stock Pulled
	Crushing				Countersink	<u>_</u>	1	gned/off center		Positioned V		٦
ļ	Heat Tre			<u> </u>	Cut Too Short	<u> </u>	Mislabe			Power Loss/	Surge	Other
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	Marks/C			<u> </u>	Drill Holes	<u> </u>	Off-set					
		Sequence		\vdash	Finish		4	Calibration				
1	Wave/T	wist in Tu	be		Fit/Function		Out of Sequence					

Work Ord Thursday, July				*11					Page	; 3			
Item ID: Revision ID: Item Name:	D3575-1 Cargo Floor	Protector		Accept	*N900	040	100)*	Setup	Start Stop	171	S1* S2*	
Start Date: Required Date: Reference:	5/15/14 5/15/14	Start Qty: 3.00 Req'd Qty: 3.00	*3*		Cust Item II Customer:);							
Approvals:	Process Pl	an:	Date:	Tooling: SPC (Y/N):	Da				Run	Start Stop	~IVI	R1* R2*	
Sequence ID/ Work Center II 150 *150* Packaging Packaging	0	Operation Description Identify as per dwg & St	ock Location:	Set Up/ Run Hours 0.00	Tool ID	}	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp	_

160

QC21- Final Inspection - Work Order Release

0.00

160

Quality Control

Memo

0.00

15.80-KI CIM

DQA:	Date:													DART
						WORK ORDER NON	-CC	ONFO	RMANCE / UPDATE					AEROSPACE
QA Closed:			Date:							Wo	ork Order up	date only		
Work Orde	or.					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS		
WOIK OIG	-1.					Rework	1 I		Skid-tube Crosstube			Water Jet		Engineering
Part N	io.					Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.		Quality
	•					Use-as-is	1		noforming Finishing			e/Packaging		Other
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Cause		Date	Step	Qty		or non-conformance	1	ief Eng			Date	Verificatio	n	QC Inspector
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Landi	ng (1				General];_/c) wa awa wa		Outside Dim	onsions		Pressure/Forced
		Bending	- .		\vdash	Bend ROM/Route	\vdash	Grain	Program	\vdash	Over/Under		⊢	Set-up
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	\vdash	Marks/Cl		TUDE		Drill Holes	-	Off-set						
		4	Sequence		<u> </u>	Finish	\vdash	4	Calibration					·····
		Wave/Tw	-			Fit/Function		-	Sequence					

Picklist Print

Thursday, July 10, 2014 10:45:55 AM

Page 1

Work Order ID: 119383

119383

Parent Item:

D3575-1

D3575-1

Location

MAT019

Parent Item Name: Cargo Floor Protector

Start Date: 5/15/14

Required Date: 5/15/14

Start Oty: 3.00

Required Oty: 3.00

Comments:

IPP Rev : A New Issue 07-01-22 EC

Component Item ID/	
Item Name	

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location Last Location

Route Sea ID

Unit of Measure Hand

Qty on

Qty per Kit Total Oty

Issued

Qty

Date Status Issued

MLEXS.125-F60029-04

Purchased

100

Loc Qty

3193.525

8

**

No

124866

m126425

m127934

m128746

sf

3,193.525

29 /

MI FXS 125-F60029-04

GE PLASTICS LEXAN SHEET

Loc Code

160.925 699.6 2227

106

m 129 759

C. 214/07/14

DQA:			Date:		· ·				2444405 / 115	DATE			*DART
QA Closed:			Date:			WORK ORDER NON-	-CC	NFO	RMANCE / UP		/ork Order up	date only	AEROSPACE
Work Orde			·	,		DISPOSITION				AGAINST D	EPARTMENT	PROCESS	
work Orde	er. -					Rework			Skid-tube	Crosstube	1	Water Jet	Engineering
Part N	J۸					Scrap		ı	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
· uici						Use-as-is		ĺ	noforming	Finishing		re/Packaging	Other
NCR I	۷o۰		-			Suspected Unapproved			Large Fab	Composite		Supplier	
Root					Desc	Iription of work order update		nitial	Acti	on	Sign &		
Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption	Date	Verification	n QC Inspector
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Unapproved	<u> </u>	·	<u> </u>				EA	III CA	L TEGORY			L	
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Latiui		Bending				Bend	Г	 Folio/F	Program	Γ	Outside Dim	ensions	Pressure/Forced
	\vdash	·	ot Concer	ntric	\vdash	BOM/Route	\vdash	Grain	10810111	-	Over/Under		Set-up
	-	Cracks	or concer	TUTO	F	Broken/Damage/Defect	\vdash	Hardwa	are	· · · · · ·	Part Incorre		Temperature/Cure
	<u> </u>		nk/Ripple	/Wave		Burrs		4	ion Incomplete/Un	gualified	Part Lost/Mi		Weld
•	\vdash	Cuffs		,,		Contamination		1 '	tions Incomplete/U	 	Part Moved	Ü	Wrong Stock Pulled
		Crushing				Countersink		4	gned/off center		Positioned V	Vrong '	·
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	 	Inspectio		Tube		Drawing		Misrea		L-	···········	'	
		Marks/Cl				Drill Holes		Off-set					
		4 .	Sequence			Finish		Out of	Calibration				
		4	vist in Tub			Fit/Function		Out of	Sequence `				

DART AEROSPACE LTD	Work Order:	119383
Description: Cabin Floor Protector	Part Number:	D3575-1
Inspection Dwg: D3575 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	\$ 2.99			J	JKM-01
1.00	+/-0.030	1.00			T	JKM -06
3.50	+/-0.030	3.50	1		11	j. Zu
16.00	+/-0.030	16.00			11	1, 1
23.13	+/-0.030	23.13) i	1, 1,
26.88	+/-0.030	26.88	1,) i	
27.69	+/-0.030	27.69) i	(, , ,
4.25	+/-0.030	4.25	1,		1.	's 31
9.63	+/-0.030	7.63			, '	
16.13	+/-0.030	16.13	1		14	1
28.06	+/-0.030	28.66	1		1,	(1)
32.15	+/-0.030	32.15	/		M	K
2.00	+/-0.030	2.00	 / 		v	(× .×
3.50	+/-0.030	3.50			u	(, ,,
14.25	+/-0.030	14.25			1'	12 6 1
25.13	+/-0.030	25.13			٧,	li V
29.38	+/-0.030	29, 34	1		U	iv '
30.13	+/-0.030	30-13	/		(1	,, ,,
			/		11	10 11
1.25	+/-0.030	1.25	//		,,,	
3.38	+/-0.030	3.38	* /	 		1- V
5.00	+/-0.030	5.00	'/-		11	11 11
6.50	+/-0.030	(.50			11	10 11
26.13	+/-0.030	26.13	/		31	14 11
31.50	+/-0.030	31.50	DAS		**	```

Measu	ıred by:	ol,	Audited by:	38 9-89	Prototype Approval:	
	Date:	14/08/18	Date:	14-8-20	Date:	
Rev	Date	Change			Revised by	1
Α	08.02.29	New Issue			KJ/DD 🛠	L_

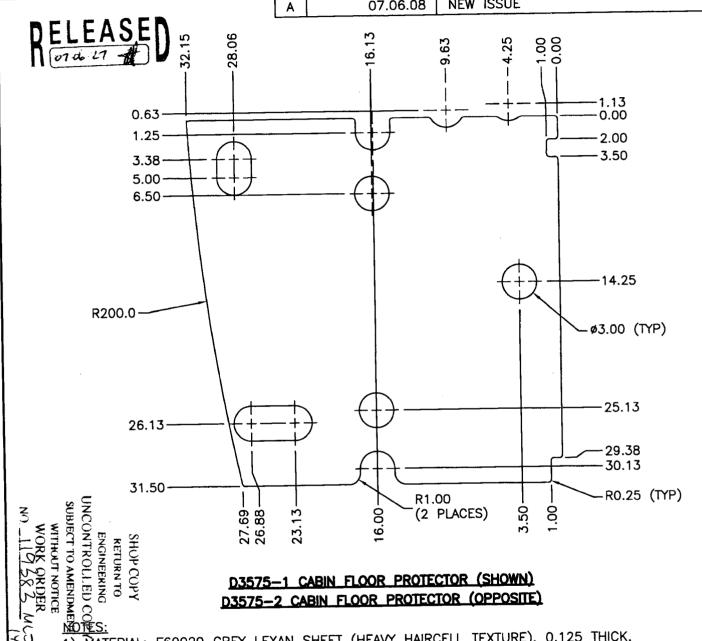
N/A N/A

Approved

H-\FORMS\Quality	Assurance\approved	QA\FAI revD
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	DESIGN	, <u> </u>	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CANAD	
1	CHECK	ED	APPROVED (())	DRAWING NO.	REV. A
				D3575	SHEET 1 OF 4
	DATE	<u></u>	<u> </u>	TITLE	SCALE
	07.0	6.08		CABIN FLOOR PROTECTOR	1:8
_	· . ·		07.00.00	NEW ICCLIE	



D3575-1 CABIN FLOOR PROTECTOR (SHOWN) D3575-2 CABIN FLOOR PROTECTOR (OPPOSITE)

1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)

2) FINISH: NONE

3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

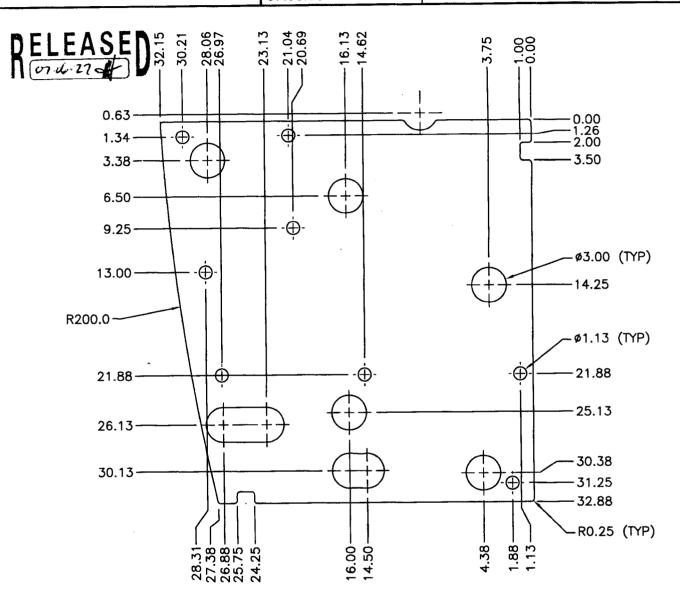
- 4) IDENTIFY WITH DART P/N "D3575-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8966

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DESIGN	DRAWN BY	DART AEROSPACE HAWKESBURY, ONTARIO, CA	
CHECKED	APPROVED ;#/	DRAWING NO.	REV. A
	1	D3575	SHEET 2 OF 4
DATE		TITLE	SCALE
07.06.08		CABIN FLOOR PROTECTOR	1:8



D3575-3 CABIN FLOOR PROTECTOR

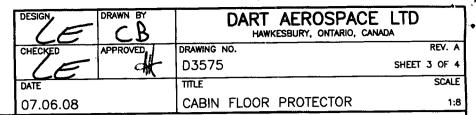
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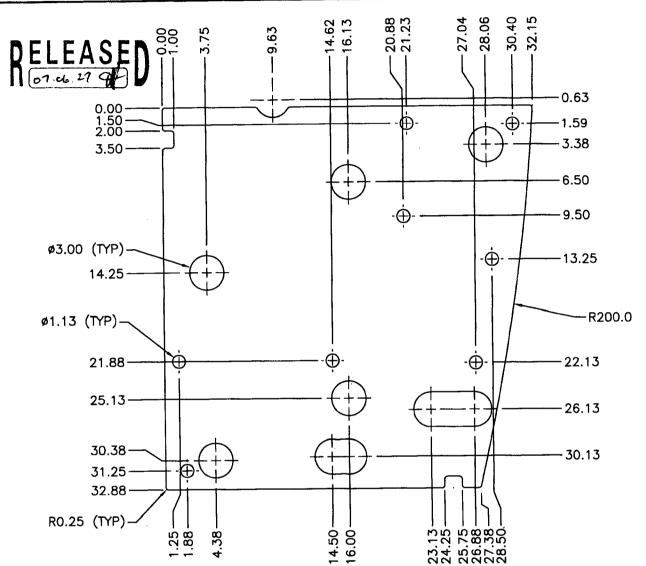
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-3" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8967

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D3575-4 CABIN FLOOR PROTECTOR

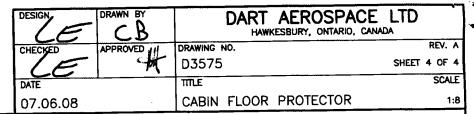
NOTES:

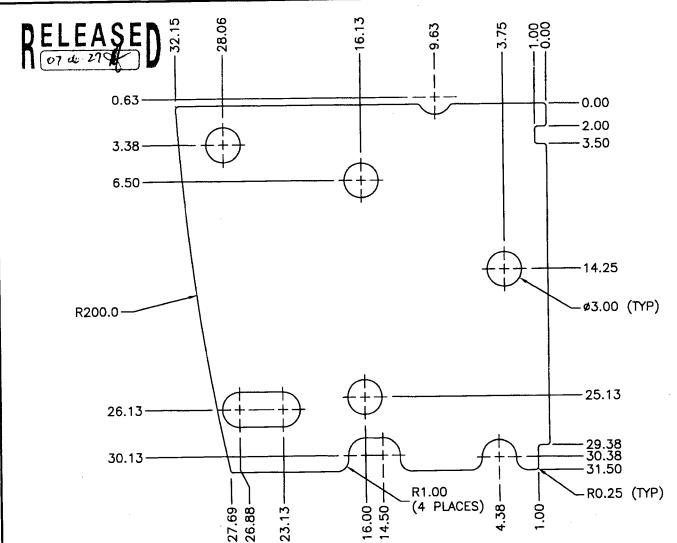
- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-4" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8968

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D3575-5 CABIN FLOOR PROTECTOR (SHOWN) D3575-6 CABIN FLOOR PROTECTOR (OPPOSITE)

NOTES:

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3575-5/-6" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8969

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Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24985

Purchase Order Date 7/14/2014 PO Print Date 7/14/2014

Page Number 2 of 8

Order From:

TPI INDUSTRIES INC. 148 RUE GOODFELLOW DELSON, QUEBEC J5B 1V4 **CANADA**

VC-TPI001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

Contact Name

Vendor Phone

450-633-0484

Buyer

Chantal Lavoie

Customer POID

10127-2607

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

TST Overland

Customer Tax # Terms

Net 30

Currency

CAD

FOB

Destination-Collect

3 113200 D3574-5 CABIN FLOOR

PROTECTOR

8/13/2014

3.00

\$31.75

\$95.25

Yes

8/13/2014

AS PER DWG D3574-5 REV. B B113200

Line Total:

\$95.25

113121

D3574-6 CABIN FLOOR

PROTECTOR

8/13/2014

3.00

\$31.68

\$95.04

Yes

8/13/2014

AS PER DWG D3574-6 REV. B

B113121

Line Total:

\$95.04

119383

D3575-1 CARGO FLOOR

PROTECTOR

8/13/2014

3.00

\$11.44

\$34.32

Yes

8/13/2014

AS PER DWG D3575-1 REV. A B119383

SPI48-13

Note:

T.P.I. INDUSTRIES INC.

148 GOODFELLOW DELSON, QUÉBEC J5B 1V4 CANADA Tel: (450) 633-0484 Fax: (450) 633-0879

Packing Slip

Packing Slip No.:

6222

Date:

2014-08-11

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Sold to:				Ship to:	The second secon
-	Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada			Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	
Order No	.: 100807			Sold By:	JONATHAN LESSARD
Shipped	Ву:		4.5	Ship Date:	2014-08-11
Tracking	No.:				

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8879-3	Chaque	d3879-3					
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